

## INDIANA ENVIRONMENTAL STEWARDSHIP PROGRAM ANNUAL PERFORMANCE REPORT

State Form 53475 (R8 / 1-22)
INDIANA DEPARTMENT OF ENVIRONMENTAL MANAGEMENT
ENVIRONMENTAL STEWARDSHIP PROGRAM

## Indiana Department of Environmental Management Office of Program Support

MC 64-00, Room IGCN 1316 100 North Senate Avenue Indianapolis, IN 46204-2251 Telephone: (800) 988-7901 FAX: (317) 233-5627 E-mail: esp@idem.IN.gov

Please use this form if you are a member of the Indiana Environmental Stewardship Program (ESP) to report on progress toward objectives and targets AND certify ESP requirements continue to be achieved. Indiana ESP facilities must submit an Annual Performance Report (APR) by April 1st of every year, for each calendar year in which the entity has been a member for at least three (3) full months. Membership terms are renewed every four (4) years through submitting esp@idem.IN.gov. Please do not include any confidential business information in your annual performance report. Public access laws require IDEM to contact IDEM at esp@idem.IN.gov or (800) 988-7901.

This form will also be used for ESP members who are also members of the Indiana Partners for Pollution Prevention Program to recertify their membership and reaffirm their commitment to the Partners Pledge.

and realism their commitment to th	e Partners Pledge.		my alon membership
SECTION A	FACILITY I	NFORMATION	1 EN 10 EN
Name of facility Kimball Electronics			
Name of parent company (if application Kimball Electronics Incorporated	ble)		
Street address (number and street) 1038 East 15th Street			
City / State / ZIP code Jasper, IN 47546			
County Dubois			
Website of facility / company www.kimballelectronics.com			
How many employees (full time equi	ivalents) currently work at your facility?		
T	CONTACT	NFORMATION	
Name of Primary Contact (Mr. / Mrs. Jerry Roach		Title Director of Safety/Environmental/Facilities	
Telephone number (812 ) 634-4541	Mobile phone number (812) 675-2830	E-mail address Jerry.Roach@kimballelectronics.com	
Mailing address (if different from faci	ility address)		
City / State / ZIP Code			
Name of Secondary Contact (Mr. / M Meagan Bayer	rs. / Ms. / Dr.)	Title Safety/Environmental/Facilities Cooridinator	
Telephone number ( 812 ) 634-4308	Mobile phone number (812 ) 309-0146	E-mail address Meagan.Bayer@kimballelectronics.com	
Mailing address (if different from facility	lity address)		
City / State / ZIP Code			
	REPORT	NG PERIOD	
Reporting period dates from prior cal 01/01/2021 - 12/31/2021	endar year ( <i>mm/dd/yyyy</i> – <i>mm/dd/yyyy</i> )	NG PERIOD	
1a. Is this the fourth ESP Annual P  ■ Yes—If yes, answer questio □ No—If no, skip to question 2	erformance Report of your membership ton 1b. 2a.	erm?	
Yes—If yes, please answer	ana Environmental Stewardship Program question 2a and complete all sections of uestion 2a and complete all sections of th	this annual report.	
Yes—If yes, answer questio	a Partners for Pollution Prevention (Partr n 2b. ge in Information" section of this report.	ners) Program?	

				REPORTING PERIOD (CONTINUED)
2b. D	o you	wish to n	ecertify your Partners	for Pollution Provention (Partners) Public
_		11 900, 1	picase complete all se	ections of this annual report.  tions of this annual report except for Section F.
			1 ESERT	CHANGE IN INFORMATION
In your	ESP &	pplicatio	n and, perhaps, in pre	evious annual perfermance reports
onango.			0.00 0.00 0.00 0.00 0.00 0.00 0.00 0.0	
	Ш	Yes—If y	es, please describe th	nem:
	-			
		No		
SECTIO	ON B			PUBLIC OUTREACH AND PERFORMANCE REPORTING
Why do	we n	eed this	information?	
public.				Describe how the facility has shared a
Please b	oriefly	describe	the activities that your	ir facility conducted during this reporting period to interact with the community on environmental issues and to
ublicly publ	lished th	e Environm	nental Program at our Facility	nce.
- PO				
Please ir	ndicat	e which o	of the following method	ds your facility plans to use to make its ESP Annual Performance Report available to the public. Please check
		nttp://www	transcriptor back affects of the	
				7 Territorial Triborial Control Control
SECTION		ad this i		ENVIRONMENTAL MANAGEMENT SYSTEM ASSESSMENT
Facilities	need	to have in	information? implemented an EMS i	that meets certain  What do you need to do  Answer the following question
criteria ar	nd $use$	e an ISO	14001 EMS Lead Aud assess the EMS.	that meets certain Answer the following question about your EMS
	9-5,5 24			0 14001 EMS Lead Auditor performed an EMS assessment at your facility? 03/04/2022
				• Out of the control
uce Godshe	ell, Lead	Auditor, SA	d Global	01 EMS Lead Auditor who conducted the most recent EMS assessment:
. Is the	e date	of the m	nost recent EMS asses	ssment performed by an ISO 14001 EMS Lead Auditor within the past thirty-six (36) months?
		Yes—If ye	es, skip to Question 4.	
	<u> </u>	√o—If no, me∈	o, please have your ISC ets the listed criteria fo	O 14001 EMS Lead Auditor complete and sign the following checklist, indicating whether or not your EMS or ESP membership:
	Yes	☐ No	Evidence of senior	r management support, commitment, and approval.
	Yes	☐ No	A written environm	nental policy directed toward compliance, pollution prevention, and continuous improvement.
	Yes	☐ No		e environmental aspects at the entity.
	Yes	☐ No	Prioritization of the	environmental aspects and a determination of those aspects deemed significant considering of the minimum
	Van		Citationine ital imp	acts and applicable laws and regulations.
	Yes	∐ No	for ensuring compl	ies, and environmental objectives and targets for continuous improvement in environmental performance and liance with applicable environmental laws, regulations, and permit conditions. Objectives and targets must go
			beyond current leg	gal requirements and specify the environmental media, types of pollution to be prevented or reduced, tivities, and projected time frames.
	Yes [	□ No	An established con community of impo	mmunity outreach mechanism that includes identifying and responding to community concerns; informing the ortant matters that affect the community; and reporting on the EMS, including reporting to the public on the
Π,	Yes [	No	environmental polic	cy and significant aspects.  Avironmental and pollution prevention planning in the development of new products, processes, and services
_	160		and modifications of	of existing processes.
	Yes [	□ No	Evidence of clear re compliance with ap	responsibility for implementation, training, monitoring, EMS maintenance, taking corrective action, and ensuring oplicable environmental laws, regulations, and permit conditions.
	Yes [	☐ No	Documentation of t	the implementation procedures and the results of implementation.
	Yes [	□ No	Appropriate written	EMS procedures.
	Yes [	No No	An annual evaluation	on of the EMS with written results provided to senior management and affected employees.
Signs	oture (	-f ISO 14	001 EMS Lead Audito	
Olgila	iture c	130 14	001 EIVIS LEAU AUGILO	Date (month, day, year)

SE	CTION C ENVIRONMENTAL MANAGEMENT SYSTEM ASSESSMENT
4.	Were any deficiencies found during the most recent EMS assessment?
1 220	
	Yes—If yes, describe any deficiencies found and the corrective action taken to address each deficiency:
	■ No
5.	What type of protocol was used to perform the independent EMS assessment?
	ISO 14001:2015 Certified audit
	ESP Independent Assessment Protocol
	Other (please specify):
6.	Is the EMS certified to a recognized standard?
	Yes—If yes, what standard does the EMS follow (please provide a copy of the most recent certificate)?
	Responsible Care EMS
	Responsible Care 14001
	□ No
7.	When was the last Senior Management review of your EMS completed?
	Month / Year: 12/2021
	Who headed the review (name and title)? Jason Davis/General Manager
8.	When did your facility last conduct an internal or corporate environmental compliance audit? Do not include inspections or site visits by regulatory organizations.
	Scope of the compliance audit:
	or the compliance addit.
	Month(s) / Year(s): 02/2022
	Who conducted the audit(s) (e.g., facility staff, corporate, third party)?
	Corporate Lead Auditor
9.	Explain the emergencies experienced within the facility during the past year. Were the applicable emergency and contingency plans detailed in the
	EMS effective? What changes, if any, have been made to your facility's emergency or contingency plans?
10.	Has your facility corrected all instances of potential environmental non-compliance and EMS non-conformance identified during your audits and other assessments?
	improvements made as a result of your EMS assessment(s) or plans to correct these instances
,	compliance audit(s).
SECT	TION D
	TION D ADDITIONAL INFORMATION  do we need this information?  What do you need to do?
This i	information will help IDEM to effectively manage the  Answer the questions as completely as possible
	onmental Stewardship Program.
7. I ndiana F	n addition to ESP, please list environmental awards received or voluntary programs participated in during the past twelve (12) months.
2. H	Has your facility taken advantage of any ESP incentives? If so, please describe the implementation process and list additional benefits IDEM should
C	consider.
ouncati	on or mappeduon

4. Are	e the ES					orior to becoming an ESP members or some services or some services are provided feedback or some services.	er, has ESP helped you to pursue registration? If so, how uggestions.
SECTIO	N D				ADD	DITIONAL INFORMATION (CON	TINUED)
<ol><li>If you common to the c</li></ol>	u are a nitment	member of Pa to pollution pr	rtners, eventi	please reaffirm yo on (P2).	ur facility's	or organization's pledge to the Pa	artners and provide additional information regarding
Yes	No			1.34 1.350			
		1. Ensure	e emp facility	oyees are aware o	of the facility	's commitment to P2 and unders	tand their role in implementing P2 objectives and goals
		2. Your fa	acility	nas incorporated F	2 planning i	n the development of new produ	cts, processes, and/or services.
						onitor waste generation and ider	
						sten and respond to stakeholder	
		5. Your fa Partne	acility ors, if re	makes available yo equested?	our general v	waste reduction and P2 informati	on to members of our community, IDEM, and the
		6. Your fa	acility I	nas participated in	or conducte	d outreach activities that include	details of your P2 efforts; please specify:
		7. Your fa	cility h	as participated in	two or more	Partners meetings in the last ye	ar.
		8. Your fa	cility s	nat apply: 🔲 Fi	al Pollution nancial spor her <i>(specify</i>	Prevention Conference and Trace assorship    One or more atternal    One or mo	de Show. Indees from your facility
Facilities initiative t report cui	we need need to that was mulative	d this informa share the res s pursued durin e program redu	ults of	the environmental reporting period. Il	improveme	to complete this the initiativ	What do you need to do? rence Section F for "Category" and "Indicator" options to section. Summarize your facility's progress on achieving e you identified in the application or last year's APR. For , please call (800) 988-7901 or email esp@idem.IN.gov.
Initiative		e Pacyclina Parce	ntage				
		se Recycling Perce	conventable	Baselir		Current	Cost Savings
Calendar	.7.7/			(indicate measur	ement unit)	(indicate measurement unit)	
Actual qui	1001 10		-	1,657,760 lbs = 91.8%		1,914,669 lbs = 94,7%	
		select one)		X Earned Lai Other sp	100000000000000000000000000000000000000		roduction lbs.
Production	n Quan	tity		3,368,493		2,970,283	NA
Normaliza	ition fac	tor (Current ye	ear pro	duction + Baseline	year produ	ction) N/A	
						uantity) x Normalization factor N	/A
Briefly des	scribe <i>h</i>	ow you achiev ased emphasis on	red imp	provements for envessity to reycle any mate	rironmental rials possible.	initiative #1 or, if relevant, any ci	cumstances that delayed progress.
Initiative	#2						
Category : Indicator 2		al Usage r Hour Worked	(	Baseline ndicate measurem	ent unit)	Current (indicate measurement unit)	Cost Savings
Calendar	/ear		2020			2021	
Actual qua	ntity /n	ar voorl	7.79	kWh per Employee Hou	Worked	7.6 kWh per Employee Hour Worked	

Production unit (select one)	X Earned Labor Hours Other specify (e.g. G.	Production units Production allons, length, etc.)	on lbs.
Production Quantity	3,368,493	2,970,283	
Normalization factor (Current	year production ÷ Baseline year pro	The state of the s	NA
		e quantity) x Normalization factor 0.35	
Briefly describe how you achie Utilizing more effecient machines and ligh	eved improvements for environment	al initiative #2 or, if relevant, any circum	stances that delayed progress.
Initiative #3			
Category 3: Water Usage	Baseline	Current	
Indicator 3: Gallon per Hour Worked		(indicate measurement unit)	Cost Savings
Calendar year	2020	2021	
Actual quantity (per year)	5,389.89	5,189.29	
	X Formed Laboration		
Production unit (select one)	Earned Labor Hours Other specify (e.g. Ga	Production units Production llons, length, etc.)	ilbs.
Production Quantity	3,368,493	2,970,283	NA
Normalization factor (Current y	ear production + Baseline year production	fuction) 0.88	
Normalized quantity (Actual cur	rrent year quantity - Actual baseline	quantity) x Normalization factor 0.35	
2. Are there other best manage	in our recycling are each impactful.  ment practices (BMPs) you can sha	re correlating to your initiative(s)?	e initiatives, please indicate which specifically.
3. If the objectives and targets a environmental initiative(s). If mu	associated with the environmental in altiple initiatives, please indicate whi	nprovement initiative(s) were not attaine ch specifically.	d, please verify continued progress toward the
We have been working for a number of year successful in one and not successful in the c worked to control our HVAC and heating to i naximum production and labor capability.	s to continue to reduce our energy usage. We in other. We see some challenges. Our production keep people from running temperatures to mee	is going up as business improves. We currently run i t personal likes. Our one non-success was due to the	I targets, if any.  usage of electricity and natural gas each year. This year we were the plant 6 1/2 days per week based on 24 hour days. We have setting up of 2 new lines and not being able to run tham at  Energy Star, DOE Energy Performance, state
We report our environmental numbers to the			ent practices (BMPs) at the ESP Annual Meeting

## SECTION F

## FUTURE YEAR ENVIRONMENTAL IMPROVEMENT INITIATIVE

Why do we need this information?
Facilities need to show they are committed to improving their environmental performance.

What do you need to do? Refer to the Environmental Performance Table and answer the following questions.

Select the appropriate boxes in the following table to indicate the category and indicator(s) that represents the future environmental
improvement initiative selected by your facility. For the category and indicator selected, list the baseline year (e.g., 2022) and the future year
(e.g., 2023). Next, list the baseline annual quantity (e.g., 5 tons) and future annual quantity (e.g., 2 tons) you are committing to achieve by the

Category	Indicator	Baseline Year 2020	Future Year 2021	Unit
☐ Material Procurement	Recycled content	1,657,760	1,914,669	■ Pounds, □ tons □ gallons
	☐ Hazardous/toxic components			☐ Pounds, ☐ tons ☐ gallons
Suppliers' Environmental Performance	☐ Specify indicator:			As specified for the particular indicator
	☐ Materials used			☐ Pounds, ☐ tons ☐ gallons
☐ Material Use	☐ Hazardous materials used			☐ Pounds, ☐ tons
	Ozone depleting substances used			☐ gallons  CFC-11 equivalent pounds
	☐ Total packaging materials used			☐ Pounds, ☐ tons
Water Use	■ Total water used	5,389.89 per Hour Worked	5,189.29 per Hour Worked	Gallons
	■ Electricity	7.79 kWh per Hour Worked	7.6 kWh per Hour Worked	kWh, MWh
	☐ Steam			☐ kWh, ☐ MWh, ☐ gallons, ☐ ft³
	☐ Natural gas			☐ Btu, ☐ MMBtu
	☐ Diesel			Gallons
	☐ Propane / LPG			☐ Btu, ☐ MMBtu, ☐ gallons
Energy Use	Gasoline			Gallons
	Solar			
	☐ Wind			kWh, MWh
	☐ Landfill gas			
	☐ Combined heat and power			☐ kWh, ☐ MWh,
	Other:			☐ Btu, ☐ MMBtu
1.	☐ Land and habitat conservation			Demices foot D
Land and Habitat	☐ Community land revitalization			☐ Square feet, ☐ acres
	☐ Total☐GHGs			☐ Square feet, ☐ acres  MTCO2E
	□ VOCs			☐ Pounds, ☐ tons
	□ NOx, SOx, PM <sub>2.5</sub> , PM <sub>10</sub> , or CO			☐ Pounds, ☐ tons
Air Emissions	☐ Air toxics			☐ Pounds, ☐ tons
	Odor			European Odour Units
	Radiation	f		☐ Curies, ☐ Becquerels
	☐ Dust			☐ Pounds, ☐ tons
	☐ COD or BOD			☐ Pounds, ☐ tons
	Toxics			□Pounds, □ tons
	☐ Total suspended solids			□Pounds, □ tons
Discharges to Water	Nutrients			□Pounds, □ tons of □ N or □ P
	☐ Sediment from runoff			□Pounds, □ tons
	☐ Pathogens			☐MPN/ml, ☐ CFU/ml

Category	Indicator	Baseline Year 20	_ Future Year 20	Unit
	☐ Landfill			
	☐ Incineration			☐Pounds, ☐ tons
☐ Non-hazardous Waste	☐ Reused/recycled off-site			☐Pounds, ☐ tons
☐ Hazardous Waste	Other:			☐Pounds, ☐ tons, ☐gallons
¬	,			□Pounds, □ tons, □ gallons
Noise	Noise			dBA
Vibration	□ Vibration			Inches per second
	☐ Expected lifetime energy use			□kWh, □ MWh,
	☐ Expected lifetime water use			☐ Btu, ☐ MMBtu,
Products	Expected lifetime waste to air, water, or land from product use			Gallons  ☐ Pounds, ☐ tons
	☐ Waste to air, water, or land from disposal or recovery			☐ Pounds, ☐ tons
TION F		VIRONMENTAL IMPROV	EMENT INITIATIVE	. Se (1)
partiounal process into, citi	changes do you plan to undertake at you ployee training)?	r facility to accomplish you	r future initiative (e.g., ted	chnology changes in a
Does this future initiative ac	changes do you plan to undertake at your ployee training)? ddress a significant aspect in your EMS? explain why you believe this indicator sh			
Does this future initiative ac	ddress a significant aspect in your EMS? explain why you believe this indicator sh			
Does this future initiative ac	ddress a significant aspect in your EMS? explain why you believe this indicator sh	ould be included as an en		
Does this future initiative at Yes No—If no, please whealf of (name of facility) that the information contains best of my knowledge and	explain why you believe this indicator sh  CERTIFICA  ball Electronics - Jasper  ained in this Annual Performance Report based on reasonable inquiry, currently in action program in place to attain complise	ould be included as an entitle.  TION AND PLEDGE  and attachments is accurate compliance with all appliance.	vironmental improvement	t initiative: wledge and that this facility
Does this future initiative and Yes No—If no, please No—If no, please when the information contains the best of my knowledge and irements, or has a corrective the formation of the contains of the plant of the plan	CERTIFICA  ball Electronics - Jasper  ained in this Annual Performance Report based on reasonable inquiry, currently in action program in place to attain compliant, commit to main forms. We agree to promote the Indiana Emust meet the requirement of implement initiatives), that the Annual Performance	ould be included as an entermodel of the included as an entermodel	vironmental improvement ate to the best of my know cable federal, state, and le goals outlined in our Env full compliance with all re Program and to share of	wiedge and that this facility local environmental Management egulations promulgated by ur success stories with other prement initiative each year.
Does this future initiative and Yes No—If no, please No—If no, please whehalf of (name of facility)—tify that the information contains best of my knowledge and rements, or has a corrective (kimball Electronics - Jasper erm for our facility's Indiana EEPA, state, or local jurisdictities. We understand that we bership (for a total of four (4 bly to the Indiana Environme erstand that the information	CERTIFICA  ball Electronics - Jasper  ained in this Annual Performance Report based on reasonable inquiry, currently in action program in place to attain compiliations. We agree to promote the Indiana Emust meet the requirement of implement	and attachments is accurate compliance with all appliance.  Intaining the principles and us. We agree to strive for invironmental Stewardshipting one (1) new, independent one Report must be submitted years.  Doort will be public record.	vironmental improvement ate to the best of my know cable federal, state, and le goals outlined in our Env full compliance with all re Program and to share or dent environmental impro d to IDEM by April 1st of e	wiedge and that this facility ocal environmental Management egulations promulgated by ur success stories with other over the country of the c
Does this future initiative actives and that the information contains a corrective and for our facility's Indiana EPA, state, or local jurisdictives. We understand that we bership (for a total of four (4 bly to the Indiana Environment erstand that the information attory, and fully authorized to	CERTIFICA  ball Electronics - Jasper  ained in this Annual Performance Report based on reasonable inquiry, currently in action program in place to attain compliant, commit to main invironmental Stewardship Program statutions. We agree to promote the Indiana Emust meet the requirement of implement of intitatives), that the Annual Performance notal Stewardship Program every four (4) provided in this Annual Performance Report in the Annual Performance Report in	and attachments is accurate compliance with all appliance.  Intaining the principles and us. We agree to strive for invironmental Stewardshipting one (1) new, independent one Report must be submitted years.  Doort will be public record.	vironmental improvement ate to the best of my know cable federal, state, and le goals outlined in our Env full compliance with all re Program and to share or dent environmental impro d to IDEM by April 1st of e	wiedge and that this facility ocal environmental Management egulations promulgated by ur success stories with other over the control of the c